

Eagle - Blzde

Work Order ID 65787

Wednesday, January 26, 2011 7:43:15 AM



Page 1

Item ID: D205-626-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Handle RH

Start Date: 1/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D205-626	Rev B
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100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 205-626-012

CHG 002

8.1.10.127

HJ for BG 11-01-27 (1)

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

11.1.27 SP (12)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8.1.10.127

x1 RH

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Page 2

Item ID: D205-626-012

Accept

Revision ID:

Item Name: Heli-Access-Handle RH

Start Date: 1/26/2011 Start Qty: 1.00

Required Date: 1/28/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-626-012

Location: _____

PPP Rev: D

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/1/27 SF 10

11/01/27

ME 11-01-27

Picklist Print

Wednesday, January 26, 2011 7:43:13 AM

Page 1

Work Order ID: 65787

Parent Item: D205-626-012

Parent Item Name: Heli-Access-Handle RH



Start Date: 1/26/2011

Required Date: 1/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Reformat 00-03-03 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN526C632R7

Purchased

No

110

Each

194.0000

6

6

Screw

Location

Loc Qty

Loc Code

ST326

194

112385

194

AN960JD6

NAS1149DN632J

Purchased

No

110

Each

419.0000

6

6

Washer

Location

Loc Qty

Loc Code

ST347

419

104537

419

D2480-012

Manufactured

No

110

Each

0.0000

1

1

Heli-Access Handle Weldment RH

MS21042L06

Purchased

No

110

Each

255.0000

6

6

Nut

Location

Loc Qty

Loc Code

ST300

55

116082

55

ST301

200

116549

200

11/1/27sf

11/1/27sf

11/1/27sf

11/1/27sf

6



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

REFERENCE ONLY

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	56	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:

1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

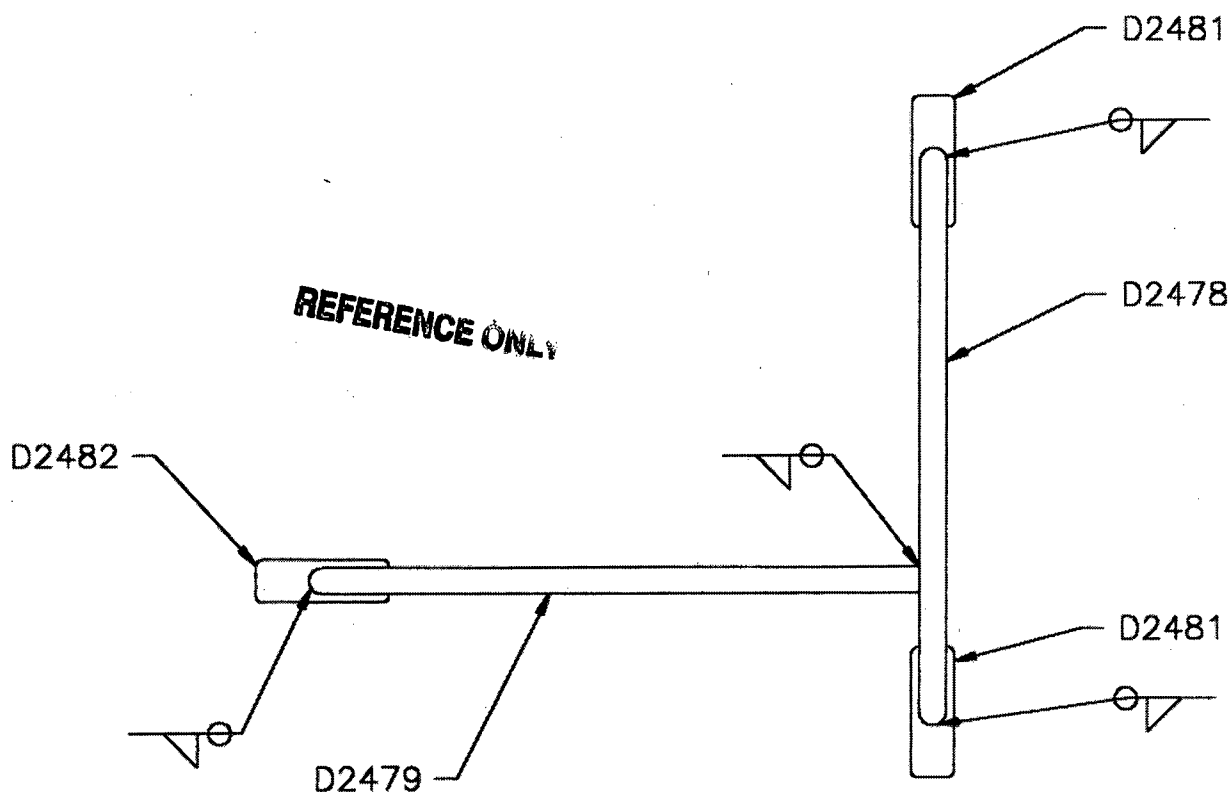
4. WEIGHT AND BALANCE

Installation	weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2480	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:14	HANDLE WELDMENT ASSEMBLY	6:1	
A1	05.06.23	ADDED POWDER COAT	

RELEASED
96/10/02 DS



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
A1 2) POWDER COAT WHITE GLOSS (REF: 4, 3, 5, 2) AS PER QSI 005